

# Steel Success Strategies Turkey

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## Iron Metallurgy Market Developments

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- ❖ **International Iron Metallics Association**
- ❖ **The role of Ore Based Metallics (OBM) in steelmaking**
- ❖ **Global Iron Metallics Markets:**
  - Scrap**
  - Merchant Pig Iron**
  - DRI/HBI**
- ❖ **Summary/Conclusions**

## **International Iron Metallics Association**



## **PROMOTE**

The use of ore-based metallics in steel production and iron casting

## **COLLECT & PRESENT**

Trade statistics and Industry data

## **REALIZE**

Projects and technical studies of common interest

## **REPRESENT**

The collective interest of members

## **PROVIDE**

A forum for technical co-operation and exchange of views

- ❖ **World Steel Association – Affiliated Member**
- ❖ **International Council on Mining & Metals – Associate Member**
- ❖ **International Maritime Organisation – Consultative status**
- ❖ **Dry Bulk Terminals Group – Cooperation Agreement**
- ❖ **Association for Iron & Steel Technology – Personal memberships**
- ❖ **South East Asia Iron & Steel Institute – Affiliate Member**
- ❖ **Steel Manufacturers Association, Arab Iron & Steel Union, Sponge Iron Manufacturers Association, a number of National and Regional Foundry Associations – working relationships**

## **ROLE OF ORE BASED METALLICS IN STEELMAKING**



- ❖ **DRI, HBI, pig iron and iron nuggets are manufactured from iron ore, they are ore-based metallics (OBMs). Other names: Virgin metallics, primary iron, etc.**
- ❖ **OBMs are best used as **SCRAP SUPPLEMENT** to dilute impurities in ferrous scrap in EAF steelmaking**
- ❖ **HBI can be used in BOF steelmaking and in BF ironmaking**



**DRI**



**HBI**



**Iron Nuggets**



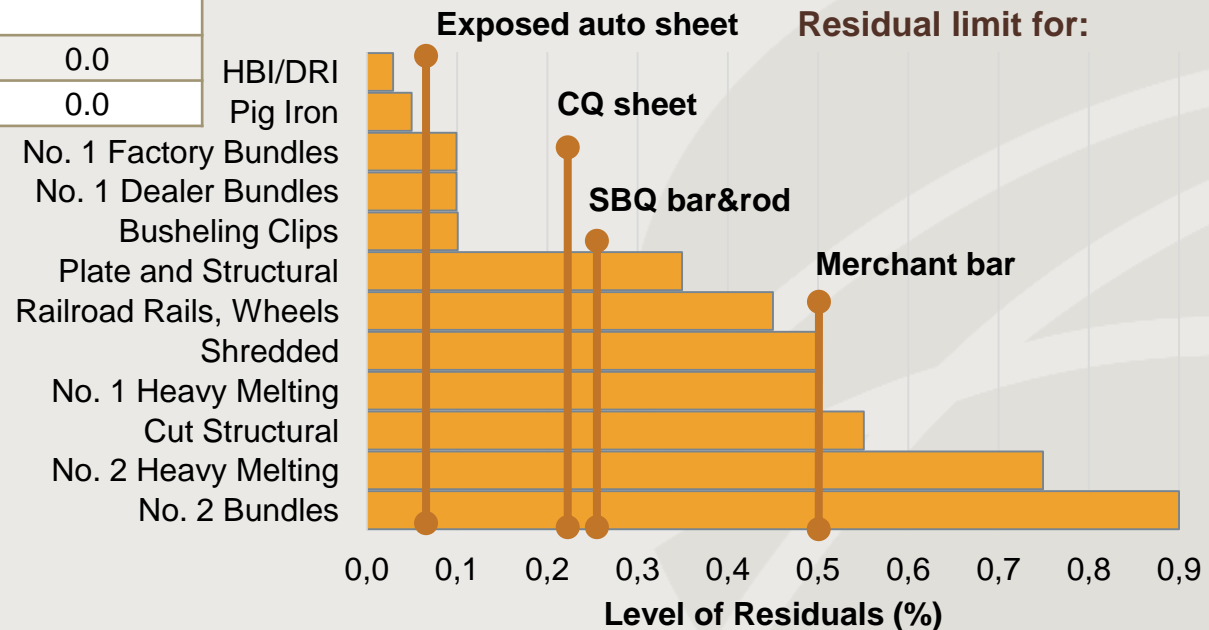
**Pig Iron**

- ❖ **Low residuals content reduces impurities in steel**
- ❖ **Consistent predictable chemistry, mass and heat balances**
- ❖ **Controlled C content, consistent C recovery**
- ❖ **Better slag foaming**
- ❖ **Continuous feeding and high density feedstock**
- ❖ **More consistent EAF operations**
- ❖ **Lower N content in liquid steel**
- ❖ **Stable year-round production and supply**

# STEEL SPECIFICATIONS AND METALLICS FEED QUALITY

Metallics Type	Cu Content	Value Used
#1 Dealer Bundles	0.1	0.1
Bushelling	0.08 - 0.1	0.8
#1 HMS	0.25 – 0.35	0.3
#2 HMS	0.4 – 0.6	0.5
#1 Shredded	0.15 – 0.2	0.17
#2 Shredded	0.25	0.25
P&S	0.12 – 0.2	0.15
OBM Types		
HBI/DRI	0.002 (depends on ore)	0.0
Pig Iron	0.002 (depends on ore)	0.0

The inherent cost of a point (0.01 weight %) of copper in the scrap has been determined to be approx.\$2.00



**Charging Mix is Determined by Product Quality Requirements**

- ❖ **IIMA Metallics VIU study - US steel industry consultant Jeremy Jones.**
- ❖ **The first stage: estimation of harmful impurities influence.**
- ❖ **The calculation was based on typical content of copper and historical price evaluations for various scrap grades, HBI and pig iron on the US market for the last 10 years.**
- ❖ **Value-in-use was determined by calculating the cost of a ton of premium scrap compared to the cost of a blended ton of OBM and lower grade scrap to achieve the same Fe input and copper level as that contained in the higher grade scrap.**
- ❖ **The analysis has shown that considerable savings can be accumulated through replacement of premium scrap for OBM and lower grade scrap blend: from - 43\$ to 331\$ per ton of metallics blend over the 10 year period. Average savings were \$5.50 - \$53 per ton of metallics.**
- ❖ **The project demonstrates the possibility of metallics costs reduction by combination of OBM and scrap use in EAF steelmaking.**

# MERCHANT OBM CONSUMPTION IN 2012

Main importers	Merchant HBI/DRI consumption, mln. t	Consumption of MPI, mln. t	EAF steel production, mln. t	Average OBM consumption per 1 t of EAF steel*, kg/t
USA	2.76	4.27	53.5	108
Italy	0.51	1.11	17.9	72
Spain	0.44	0.27	10.2	62
South Korea	0.43	0.83	26.6	38
Turkey	0.38	1.38	26.6	51
Russia	0.22**	0.80	16.2***	52

\* it is assumed that 70% of pig iron is consumed by steel industry and 30% by foundry industry

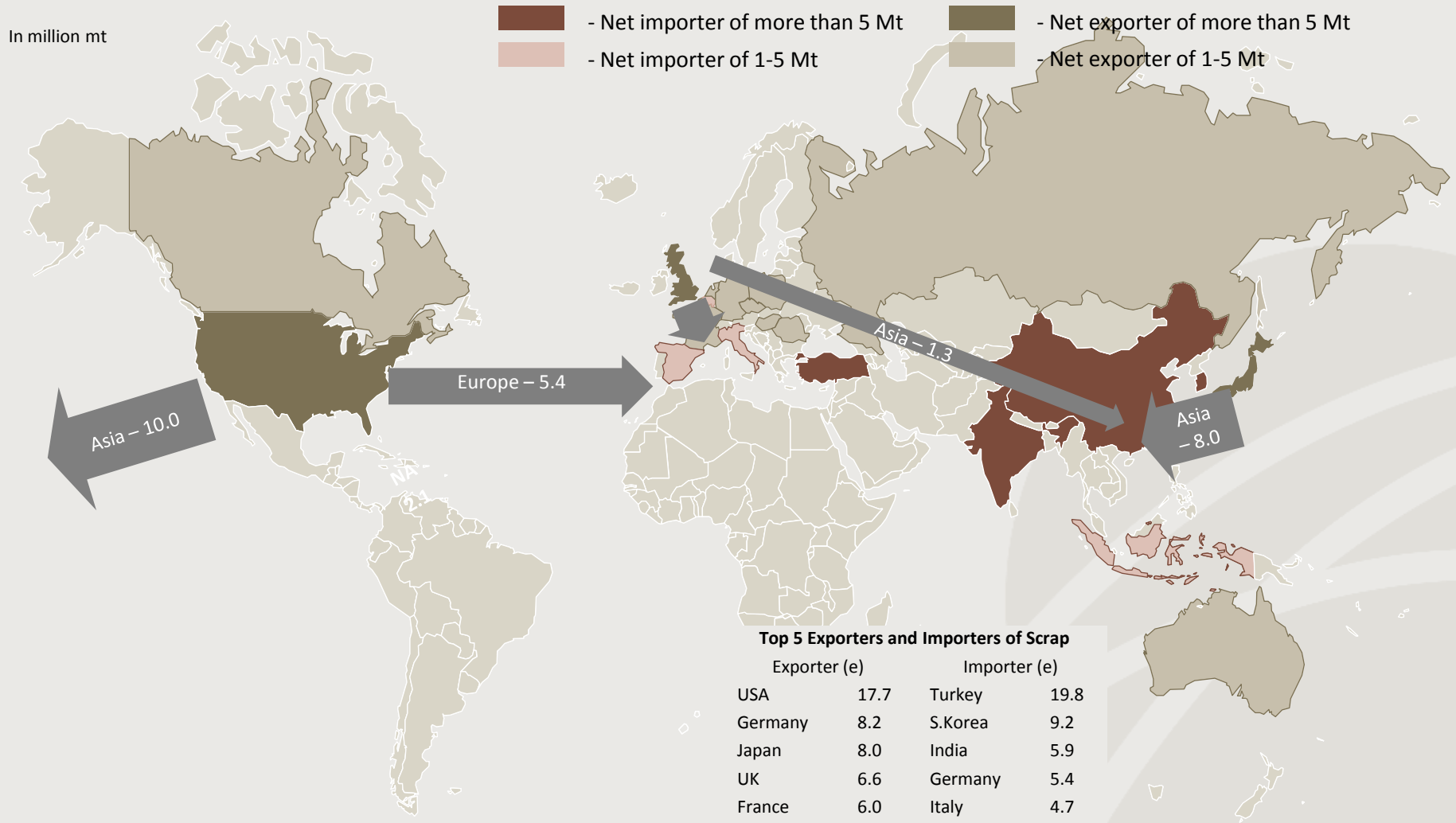
\*\* domestic supply of HBI from Lebedinsky GOK

\*\*\* excluding OEMK

## GLOBAL METALLIKS MARKETS

# 2013 GLOBAL SCRAP TRADE

## 91 MT (est.)



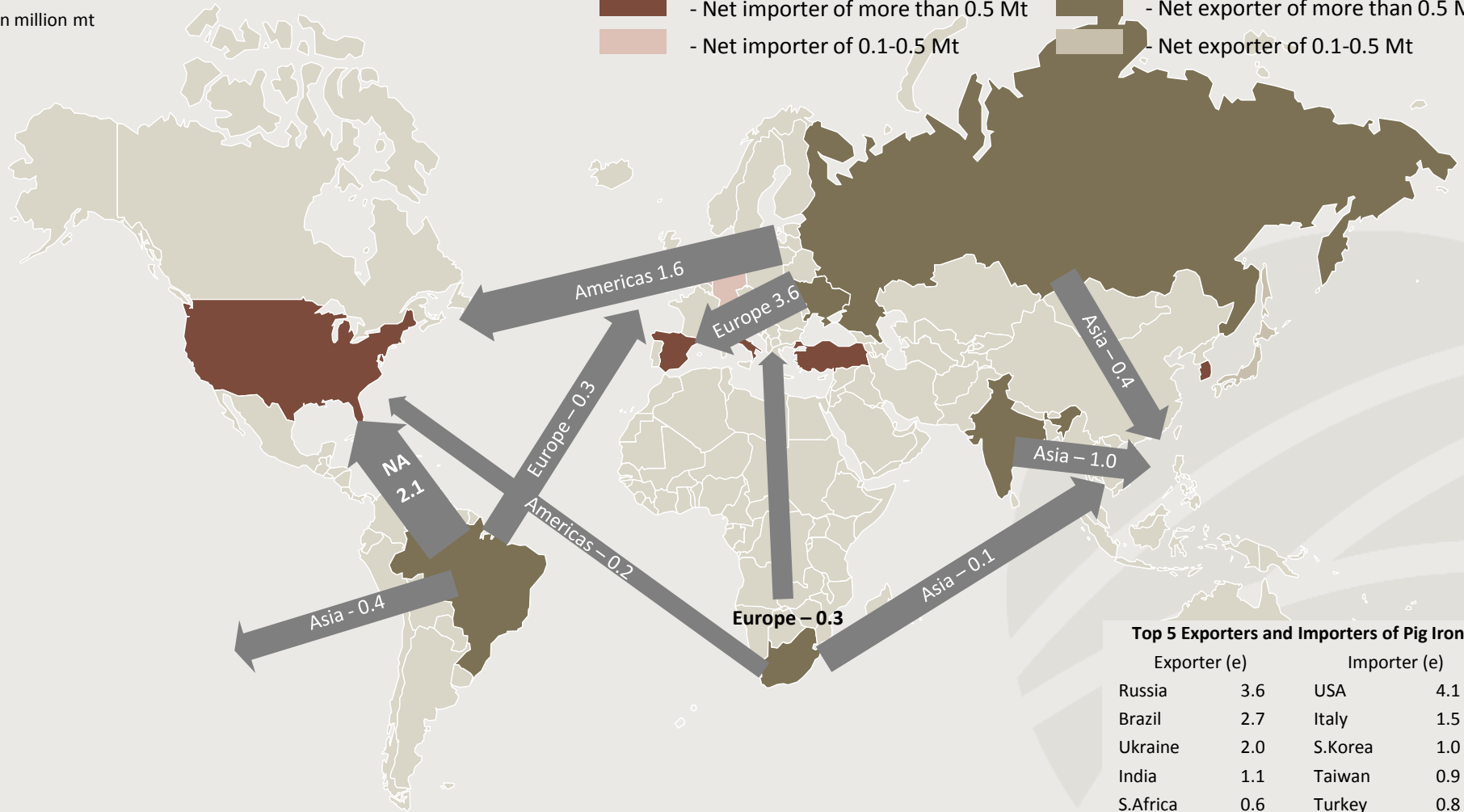
- ❖ **Prime scrap: limited availability**
- ❖ **Obsolete scrap: recent significant increase of scrap recovery rates and exports in the USA, EU – will it come back to historical levels?**
- ❖ **EU Steel Action Plan: monitoring and control of scrap export from Europe.**
- ❖ **Forecasted obsolete scrap increase in China: what would be left for exports and when? Export of scrap = export of energy.**
- ❖ **Climate change policies, ambitious carbon emissions reduction targets will stimulate domestic scrap use.**
- ❖ **Introduction of carbon emission trading system in China in 2013 in testing regime in several provinces and in the national level from 2015 will further stimulate energy saving technologies.**



# 2013 GLOBAL PIG IRON TRADE 12 MT (est.)

In million mt

- Net importer of more than 0.5 Mt
- Net importer of 0.1-0.5 Mt
- Net exporter of more than 0.5 Mt
- Net exporter of 0.1-0.5 Mt



**Top 5 Exporters and Importers of Pig Iron**

Exporter (e)		Importer (e)	
Russia	3.6	USA	4.1
Brazil	2.7	Italy	1.5
Ukraine	2.0	S.Korea	1.0
India	1.1	Taiwan	0.9
S.Africa	0.6	Turkey	0.8

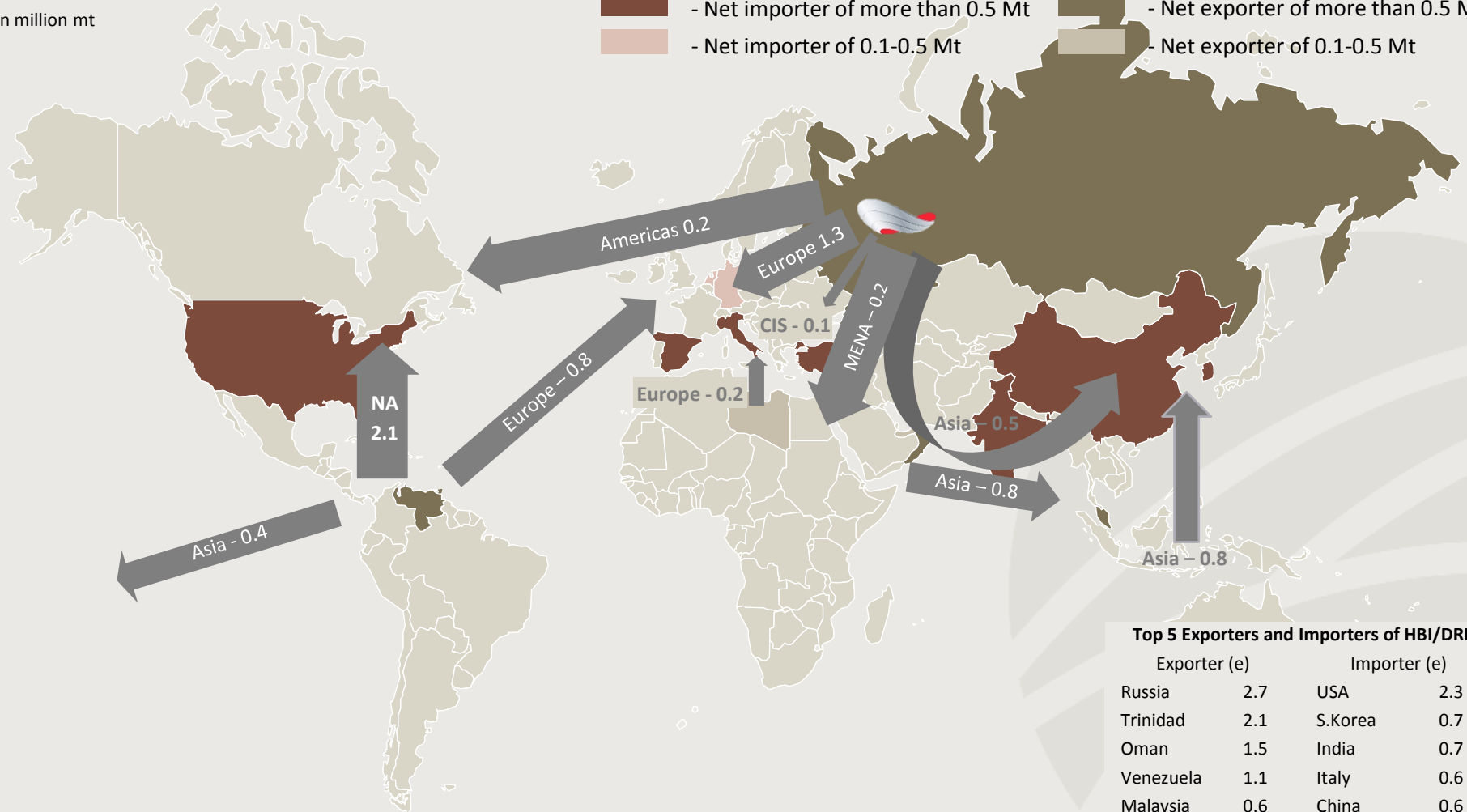
- ❖ **Two groups of consumers: EAF steel mills (60-70%) and iron foundries (30-40%).**
- ❖ **Iron Foundries: big variety of foundry PI grades, higher quality requirements; dedicated producers in RSA, Canada, Norway, Germany, partly in Brazil and in Russia**
- ❖ **MPI production cost pressure and market conditions: significant part of charcoal BFs in Brazil remain idle, some Russian MPI BFs are out of operation.**
- ❖ **Russian Tulachermet, the biggest MPI plant, announced an intention to move into 1.5 mtpy steel production and to reduce MPI sales.**
- ❖ **Ural Steel of Russian Metalloinvest Group is planning to increase MPI sales up to 2 mtpy.**

# 2013 GLOBAL HBI/DRI TRADE

## 9 MT (est.)

In million mt

- Net importer of more than 0.5 Mt
- Net exporter of more than 0.5 Mt
- Net importer of 0.1-0.5 Mt
- Net exporter of 0.1-0.5 Mt



**Top 5 Exporters and Importers of HBI/DRI**

Exporter (e)		Importer (e)	
Russia	2.7	USA	2.3
Trinidad	2.1	S.Korea	0.7
Oman	1.5	India	0.7
Venezuela	1.1	Italy	0.6
Malaysia	0.6	China	0.6

- ❖ **76% of DRI is produced in gas based shaft furnaces, 23% - coal based (mainly India)**
- ❖ **Further development of shaft furnace Direct Reduction technology: availability of gaseous reductant (natural gas, shale gas, synthetic gas) and iron ore of suitable quality.**
- ❖ **New DR capacities in MENA, in India are developed as a part of integrated steel mills.**
- ❖ **Direct Reduction in the USA: Nucor Louisiana – 2.5 mtpy DRI, December 2013; Voest Alpine Stahl, Texas – 2.0 mtpy HBI, 2016; several projects under discussion.**
- ❖ **Direct Reduction, Russia: Metalloinvest LebgOK – 1.8 mtpy HBI; total HBI capacity in 2016 – 4.5 mtpy.**

- ❖ **International Iron Metallurgy Association provides wide range of services related to various aspects of OBM production, consumption, shipments, market developments etc.**
- ❖ **The use of OBM in steelmaking allows to improve EAF performance and to produce higher quality steel products when scrap is used in combination with OBM.**
- ❖ **OBM Value-in-use study confirms the possibility of EAF metallurgy costs reduction by blending of OBM with lower grade scrap.**
- ❖ **Scrap: limited availability of premium grades; long term forecasts for obsolete scrap increase in China.**
- ❖ **Scrap: Ambitious carbon emission reduction targets, development of national emission trading schemes (including China) will stimulate domestic scrap use in steelmaking.**

- ❖ **Merchant Pig Iron: Relatively low utilization rate of existing capacities, production costs pressure.**
- ❖ **Direct Reduction: Development of integrated steel mills based on DR technology: MENA, India – no long term HBI or CDRI sales are planned.**
- ❖ **Further development of DR projects in the USA, including HBI supply into the market – pressure on metallics imports.**
- ❖ **Russia: Construction of 1.8 mtpy HBI-3 plant at Lebedinsky Iron Ore Mine of Metalloinvest will bring total HBI capacity in 2016 up to 4.5 mtpy.**



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